



HAWK RESEARCH LABORATORIES, LLC.
High Performance Coating Systems

SAFETY DATA SHEET

SECTION 1: IDENTIFICATION

Product Name: PorcEtch™ 1000 Regular Strength Solution

Product Code: 10750, 10754

Company Identification:
Hawk Research Laboratories, LLC.
7150 Capitol Drive
Wheeling, IL 60090
Telephone: 630.227.0050
Email: info@hawklabs.com

24 Hour Transportation Emergency:
ChemTel: 800.255.3924 (US and Canada)
Contract Number: MIS0002644
Outside US and Canada
ChemTel: 011.1.813.248.0585

Recommended use of the chemical and restrictions of use:

Because many of the conditions are within the user's knowledge and control, it is essential that the user evaluate and determine whether the product is suitable and appropriate for an intended application, and complies with all local applicable laws, regulations, standards, and guidance.

SECTION 2: HAZARDS IDENTIFICATION

GHS RATINGS:

CLASSIFICATION	CATEGORY	HAZARD STATEMENT
Corrosive to Metals	1	H290: May be corrosive to metals
Acute Toxicity: Oral	2	H300: Fatal if swallowed
Acute Toxicity: Dermal	1	H310: Fatal in contact with skin
Skin Corrosion	1A	H314: Causes severe skin burns and eye damage
Eye Damage	1	H318: Causes serious eye damage
Acute Toxicity: Inhalation	2	H330: Fatal if inhaled

Hazard Symbols (Pictograms):



Signal Word: DANGER

Precautionary Statements:

Prevention:

- P234: Keep only in original container.
- P264: Wash thoroughly after handling.
- P270: Do not eat, drink or smoke when using this product.
- P262: Do not get in eyes, on skin, or on clothing.
- P280: Wear protective gloves/protective clothing/eye protection/face protection.
- P260: Do not breathe dust/fume/gas/mist/vapors/spray.



P271: Use only outdoors or in a well-ventilated area.

P284: [In case of inadequate ventilation] wear respiratory protection.

Response:

P390: Absorb spillage to prevent material-damage.

P301+P310: IF SWALLOWED: Immediately call a POISON CENTER/doctor.

P330: Rinse mouth.

P302+P352: IF ON SKIN: Wash with plenty of water.

P310: Immediately call a POISON CENTER/doctor.

P361+P364: Take off immediately all contaminated clothing and wash it before reuse.

P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303+P361+P353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P363: Wash contaminated clothing.

P304+P340: IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Storage:

P406: Store in a corrosive resistant container with a resistant inner liner.

P405: Store locked up.

Disposal:

P501: Dispose of contents/container to an approved waste disposal plant.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS Number	Weight %
Proprietary Ingredient 1	Proprietary	20-30
Proprietary Ingredient 2	Proprietary	10-20
Proprietary Ingredient 3	Proprietary	10-20

The exact percentage is withheld as trade secret. Other components are below reportable levels or are non-hazardous.

SECTION 4: FIRST AID MEASURES

Inhalation: Move affected person to fresh air. If breathing has stopped, administer CPR. If the person vomits, clean airway and turn head to side to prevent choking. If the person is unconscious but breathing, place stably on their left side in the recovery position. Seek immediate medical attention.

Eye Contact: Flush eyes gently with clean water for at least 15 minutes. If irritation persists, seek immediate medical attention.

Skin Contact: Remove any contaminated clothing using appropriate gloves. Rinse skin thoroughly for 15 minutes in a shower or with a hose. Seek immediate medical attention.

Ingestion: Rinse mouth out with water and remove any chemical residue. If person vomits, clean airway and turn head to the side to prevent choking. Do NOT induce vomiting and do NOT give



anything to drink unless directed by a physician. If person is unconscious but breathing, place stably on their left side in the recovery position. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

Most Important Symptoms/Effects, Acute and Delayed:

Aside from the information found under the First Aid Measures (above) and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicological Information

Indication of Immediate Medical Attention and Special Treatment Needed:

Notes to Physician: Treat symptomatically. No specific antidote available.

SECTION 5: FIREFIGHTING MEASURES

Suitable Extinguishing Media:	Foam, carbon dioxide, dry chemical
Specific Hazards Arising from the Chemical:	Prevent run off from entering drains or sewers. Fires involving this product may release oxides of carbon and nitrogen, reactive hydrocarbons, and irritating vapors.
Special Protection Actions for Firefighters:	Any closed containers may rupture when exposed to extreme heat. Use a water spray to cool containers. Solvent vapors are heavier than air and travel along the ground.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures:

Immediately turn off or isolate any sources of ignition (pilot lights, electrical equipment, flames, heaters, etc.). Evacuate area and ventilate.

Environmental Precautions:

Do not allow to enter drains or sewers. All disposal must comply with federal, state, and local regulations. The material, if discarded or spill, may be a regulated waste. Refer to state and local regulations. Department of Transportation (DOT) regulations may apply for transporting this material when spilled. See Section 14.

CAUTION: If spilled material is cleaned up using a regulated solvent, the resulting waste mixture will also be regulated.

Methods and Materials for Containment and Cleaning Up:

Personnel wearing proper protective equipment should contain spill immediately with inert materials (sand, earth, chemical spill pads of cotton) by forming dikes. Dikes should be placed to contain spill in a manner that will prevent material from entering sewers and waterways. Large spills, once contained, may be picked up using explosion-proof, non-sparking vacuum pumps, shovels, or buckets, and disposed of in suitable containers. If a large spill occurs, notify the appropriate authorities. In case of spill or accident, contact CHEMTEL at 800.255.3924.

SECTION 7: HANDLING AND STORAGE

Precautions for Safe Handling:



Open containers carefully and in a well-ventilated area, using appropriate respiratory protection. Wash hands thoroughly after handling. Keep containers closed when not in use. Do not transfer to unmarked containers. Empty containers may contain product residue which may exhibit hazardous properties; therefore, do not pressurize, cut, glaze, weld or use for any other purpose.

Conditions for Safe Storage:

Store in a cool, dry, well-ventilated area. Keep containers tightly closed and store away from heat, sparks, open flame, or oxidizing materials. Extended storage at excessive temperatures may produce odorous and toxic fumes from product decomposition.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters:

Chemical Name	Value/Notation
Proprietary Ingredient 1	ACGIH: 3 mg/m ³ (TWA)
Proprietary Ingredient 2	None
Proprietary Ingredient 3	ACGIH: 0.5 ppm (TWA)

Appropriate Engineering Controls:

Avoid creating dust or mist. Local exhaust ventilation, process enclosures, or other engineering controls are required when handling or using this product to avoid overexposure. Use explosion-proof ventilation equipment. Do not use in closed and confined spaces. Keep all levels below exposure limits. Perform regular monitoring to ensure exposure limits are not exceeded.

Personal Protective Equipment (PPE):

Respiratory Protection:

Do not breathe vapors. When concentrations exceed the established limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA) until vapors are exhausted. Observe OSHA standard 29 CFR 1910.134 and ANSI Z88.2 requirements whenever workplace conditions require a respirator's use.

Hand Protection:

Wear appropriate protective gloves and clothing to prevent skin exposure. Gloves must be inspected prior to use. Use proper glove removal technique (without touching gloves' outer surface) to avoid skin contact with the product.

Eye Protection:

Use safety eyewear with splash guards and side shields. Use additional eye protection, such as chemical safety goggles when the possibility for eye contact from splashing, spraying liquid, or airborne material exists.

Skin Protection:

Avoid contact with this product. Wear appropriate protective gloves and clothing to prevent skin exposure. Use proper glove and clothing removal techniques to avoid skin contact with this product. When handling large quantities, eye wash stations and deluge showers should be available.

Hygiene Measures:

General:

When using this product, do not eat or drink. Wash hands with soap and water before breaks and at the end of each workday.



Contaminated Equipment:

Avoid contact with contaminated clothing and protective clothing. Wash before reuse.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Appearance:

Physical State/Color:	Liquid/clear
Odor:	Acrid
Odor Threshold:	Not determined
pH:	Not determined
Freezing Point:	Not determined
Boiling Point:	100°C
Flash Point:	Not flammable
Evaporation Rate:	Not determined
Flammability (solid, gas):	Not applicable
Lower and Upper Explosive Limits:	Not applicable
Vapor Pressure:	Not determined
Vapor Density:	Not determined
Relative Density:	1.319
Solubility:	Not determined
Partition Coefficient: n-octanol/water	Not determined
Auto-ignition Temperature:	Not determined
Decomposition Temperature:	Not determined
Viscosity:	Not determined

SECTION 10: STABILITY AND REACTIVITY

Reactivity:	No data available
Chemical Stability:	Stable
Possibility of Hazardous Reaction:	Hazardous polymerization will not occur
Conditions to Avoid:	Avoid extreme heat
Incompatible Materials:	Strong acids, strong bases, strong oxidizing agents
Hazardous Decomposition Products:	Thermal decomposition may produce carbon dioxide, carbon monoxide, oxides of nitrogen (NOX), dense black smoke

SECTION 11: TOXICOLOGICAL INFORMATION

Acute Toxicity:

Acute Oral Toxicity:	LD50 751 mg/kg
Acute Dermal Toxicity:	Not determined
Acute Inhalation Toxicity:	LC50 8 mg/L

Skin Corrosion/Irritation: Causes severe skin burns

Serious Eye Damage/ Causes serious eye damage



Eye Irritation:

Respiratory or Skin Sensitization: Fatal in contact with skin

Germ Cell Mutagenicity: No data available

Carcinogenicity: The following chemical(s) comprise 0.1% or more of this mixture and are listed and/or classified as carcinogens or potential carcinogens by NTP, IARC, OSHA (mandatory listing), or ACGIH (optional listing):

CAS Number	Chemical Name	Carcinogen Rating
None		

Reproductive Toxicity: No data available

Specific Target Organ Systemic Toxicity: Fatal if inhaled

Aspiration Hazard: No data available

SECTION 12: ECOLOGICAL INFORMATION

TOXICITY

Component Ecotoxicity:

No data available

Persistence and Degradability: No data available

Bioaccumulative Potential: No data available

Mobility in Soil: No data available

SECTION 13: DISPOSAL CONSIDERATIONS

Do not discharge product into sewer system. Dispose of in a licensed facility. Waste management should be in full compliance with federal, state, and local laws.

The transportation, storage, treatment and disposal of RCRA waste material must be conducted in compliance with 40 CFR 262, 263, 264, 268, and 270. Chemical additions, processing, and otherwise altering this material, may make the waste management information presented in this SDS incomplete, inaccurate, or otherwise inappropriate.

SECTION 14: TRANSPORT INFORMATION

Shipping Information

UN3264 Corrosive Liquid, Acidic, Inorganic, N.O.S. (Phosphoric and Hydrofluoric Acid) Class 8
PGII



This information is not intended to cover all specific regulatory or operational requirements relating to this product. Transportation classifications may vary by container volume and may be influenced by country regulations. Additional transportation information can be obtained through a customer service representative.

SECTION 15: REGULATORY INFORMATION

Toxic Substances Control Act (TSCA): All substances in this product are listed in the TSCA Chemical Substance Inventory.

State of California Safe Drinking Water and Toxic Enforcement Act of 1986 (Prop 65):

WARNING: This product contains the following substances known to the State of California to cause cancer, birth defects or other reproductive harm.

None

Clean Air Act, Section 112, Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

7664-39-3 Hydrofluoric Acid

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA):

This product contains the following chemicals, which are subject to the reporting requirements of the Act, and Title 40 CFR 372:

7664-39-3 Hydrofluoric Acid

SECTION 16: OTHER INFORMATION

Although the information and recommendations set forth herein (hereinafter "information") are presented in good faith and believed to be correct as of the date hereof, Hawk Research Laboratories, LLC (Seller) makes no representations as to the completeness or accuracy thereof. Seller has prepared this document using data from sources considered to be technically reliable and accurate. Information is supplied upon the condition that persons receiving it will make their own determination as to its suitability for their purpose prior to use. In no event will Seller be responsible for damages of any nature whatsoever resulting from the use of or reliance upon information. No representations or warranties either expressed or implied, or merchantability, fitness for a particular purpose in any other nature are made hereunder with respect to information for the product to which information refers.

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